

REMOVAL AND INSTALLATION > SIDE PANEL - SUPERCREW

Special Tool(s) / General Equipment

6.5 mm Drill Bit
Scraper for Straight Edges
Spherical Cutter
Self-Piercing Rivet (SPR) Remover/Installer
Belt Sander
Blind Rivet Gun
Hot Air Gun
Air Body Saw
MIG/MAG Welding Equipment
Locking Pliers

Materials

Name	Specification
Metal Bonding Adhesive TA-1, 3M™ 08115, Fusor® 108B	-
Seam Sealer TA-2-B	-
Roof Ditch Sealer 3M™ 08307, Fusor® 122EZ	-
Fusor® Flexible Foam Repair 3M™ 08463, Fusor® 121	-

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NOTE: Body side sectioning is prohibited within 50mm of door hinge, door striker and restraints anchoring points.



NOTE: Partial outer panel replacement is possible and reasonable depending on damage. The following procedure assumes full outer panel replacement. Removal and installation steps may be adjusted according to damage as necessary.

1.

Possible sectioning points. Refer to: Complete Panel Replacement/Partial Replacement . Refer to: Body Panel Sectioning .

2.

Depower the SRS. Refer to: Supplemental Restraint System (SRS) Depowering .

3.

Remove the front fender. Refer to: Fender .

4.

Remove the front and rear doors. Refer to: Front Door - Regular Cab/SuperCrew . Refer to: Rear Door - SuperCrew .

5.

Remove the pickup bed. Refer to: Pickup Bed .

6.

Remove the front and rear door scuff plates.

7.

Remove the door opening weatherstrips.

8.

Remove the A-pillar, B-pillar and C-pillar trim panels. Refer to: A-Pillar Trim Panel . Refer to: B-Pillar Trim Panel - SuperCrew . Refer to: C-Pillar Trim Panel .

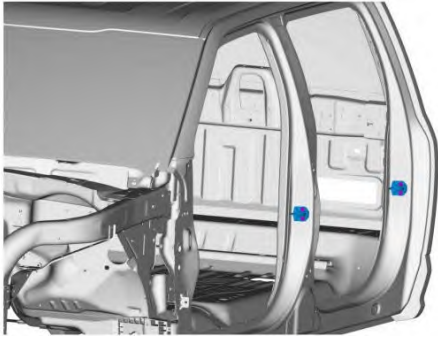
9.

Remove the front and rear door hinges at the body.



10.

Remove the front and rear door strikers.



11.

Remove the cab corner moulding and roof trim moulding. Refer to: Bodyside Moulding . Refer to: Roof Moulding .

12.

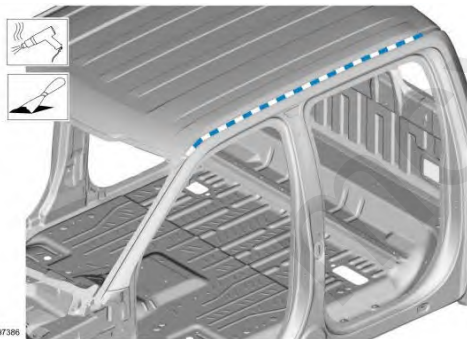
Remove the windshield and rear window. Refer to: Fixed Glass .

13.

Remove the side curtain air bag. Refer to: Side Curtain Airbag - SuperCrew .

14.

Remove the roof ditch sealer. Use the General Equipment: Hot Air Gun Use the General Equipment: Scraper for Straight Edges



15.

Remove and discard the FDS fasteners.



16.

Remove the SPR fasteners. Use the General Equipment: Self-Piercing Rivet (SPR)
Remover/Installer Use the General Equipment: Belt Sander



17.

Remove the SPR fasteners. Use the General Equipment: Self-Piercing Rivet (SPR)
Remover/Installer Use the General Equipment: Belt Sander



18.

Carefully cut the **outer panel only** in the roof ditch as indicated. Use the General Equipment: Air
Body Saw Use the General Equipment: Spherical Cutter